

# N1 000 UF 01 NTR POLYAMIDE (PA-6)



## PRODUCT DESCRIPTION

Nylon 6 Unfilled Natural.

## FEATURES

- Excellent Mechanical & Chemical properties
- Injection Molding grade

## APPLICATIONS

- Furniture
- Automotive
- Home appliance

TYPICAL PROPERTIES	TEST METHOD	UNIT	TYPICAL VALUES
<b>PHYSICAL PROPERTIES</b>			
Density	D-792	g/cc	1.14
Relative Viscosity at 25°C in 96% H <sub>2</sub> SO <sub>4</sub>			2.70
<b>MECHANICAL PROPERTIES</b>			
Tensile Strength	D-638	MPa	70
Elongation Break	D-638	%	60
Tensile Modulus	D-638	MPa	2400
Flexural Strength	D-790	MPa	98
Flexural Modulus	D-790	MPa	2400
Impact Strength (IZOD Notched)	D-256	Kg cm/cm	7
<b>THERMAL PROPERTIES</b>			
Heat Deflection Temperature - Method B	D-648	°C	60

## Ravago Manufacturing India Private Limited.

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Rev.No:01

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TYPICAL PROPERTIES	TEST METHOD	UNIT	TYPICAL VALUES
<b>FLAMMABILITY</b>			
Flame Rating	UL 94	-	HB
Glow Wire Testing	IEC 60695-2-12		NA

<b>INJECTION MOLDING CONDITIONS</b>			
Mold Temperature		°C	80 to 100
Rear Temperature		°C	220 to 230
Middle Temperature		°C	230 to 240
Front Temperature		°C	240 to 250
Nozzle Temperature		°C	235 to 240

### **Drying Conditions**

Material can be dried for 4 hours at 100 - 110°C or until moisture level <0.2%.

### **HANDLING AND STORAGE**

**Handling:** Maintain good housekeeping. Spilled materials may create a slipping hazard. Remove dust from settling areas to prevent any secondary potential dust explosion or fire hazards. Electrostatic charge may build up during handling. Grounding of equipment is recommended.

**Storage:** Store in a dry place and away from direct sunlight or heat sources.

### **DISPOSAL CONSIDERATIONS**

**Disposal Method:** It must be disposed of in accordance with Federal, State and local environmental control regulations.

The data and information contained herein are typical average values, based on our current level of knowledge and experience, and do not constitute sales specifications. No liability, warranty or guarantee of product performance is created by this document. It is the buyer's responsibility to inspect and test our products in order to determine the suitability for the buyer's application.

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